

Duratron Polyimide Specs

				Duratron HP
		Units	ASTM Test Method	High Purity Polyimide
MECHANICAL	Strength to Weight Ratio	ksi		
	Specific Gravity @73 F		D792	1.34
	Tensile Strength @73 F, (ult)(yld)	psi	D638	13500 (ult)
	Tensile Modulus of Elasticity @ 73 F	psi	D638	578000
	Tensile Elongation at Break @ 73 F	%	D638	3
	Flexural Strength @ 73 F	psi	D790	23000
	Flexural Modulus of Elasticity @ 73 F	psi	D790	530000
	Shear Strength @ 73 F	psi	D732	
	Compressive Strength, (% Deformation) @73 F	psi	D695	19000 (10)
	Compressive Modulus of Elasticity @73 F	psi	D695	410000
	Hardness, Rockwell, Scale as noted @73 F		D785	M120
	Hardness, Durometer, Shore D @73 F		D2240	
	Izod Impact, (Notched) @73 F	ft-lb/in of notch	D256 TypeA	0.6
	Coefficient of Friction, (Dry vs. Steel) Dynamic			0.23
	Limiting PV, (with 4 to 1 factor of safety applied)	psi-ft/min		32500
THERMAL	Coefficient of Linear Thermal Expansion @73 F	in/in/F	E-831 (TMA)	2.0E-05
	Heat Deflection Temperature @ 264 psi	F	D648	592
	Tg-Glass transition temperature, (Amorphous)	F	D3418	613
	Melting Point, (VS=Vicat Softening Temp.)	F	D3418	
	Continuous Service Temperature in Air, (Max.)	F		580
	Thermal Conductivity	BTU-in/hr-ft ² -F		1.53
ELECTRICAL	Dielectric Strength, Short Term	Volts/mil	D149	
	Volume Resistivity	ohm-cm	D257	>1E14
	Dielectric Constant @ 10E6 Hz		D150	
	Dissipation Factor @ 10E6 Hz		D150	
	Flammability @ 3.1 mm unless noted		UL94	V-0
H₂O	Water Absorbtion, Immersion, 24 Hrs	% by wt.	D570(7)	0.62
	Water Absorbtion, Saturation	% by wt.	D570(7)	